



Release agent data sheet

Code # W325

Description: W325 is a glossy film forming release agent. It can be applied when the ambient temperature is low and the relative humidity high. It may be sprayed over many materials, which may contain moisture. It contains no waxes and no silicones. It can be caustic if sprayed over plastic, lacquer, etc. Test surface compatibility before use.

Application: Shake well before use. W325 can be applied preferably by spray but also by brush application.

Spray: For spray, use 1.5 - 2 bars, apply light coat, allow it to dry 10 to 15 minutes and then apply a somewhat heavier coat. Apply an even heavier coat to assure coverage. Again, allow it to cure thoroughly, and reapply more thick coats as needed to assure an even, continuous film of 3 – 4 mm. Allow to cure thoroughly. Once solvent odor has disappeared, mold is ready for laminating.

Brushing: For brushing, use soft bristle brush. Brush as in varnish, or lacquer, with a filed brush with light and fast strokes and work from dry to wet areas. A heavy first coat is suggested for proper coating, followed by lighter coats to fill in pinholes or build up thin spots.

Cleaning: If film is of the right thickness, it usually can be blown off with air gun nozzle. If not, it can be removed with acetone. Air gun can also be cleaned with acetone.



Note: Technical information furnished is based on laboratory findings and believed to be correct. Since conditions of product use are outside our control, no warranties of any kind are made except that the materials supplied are of standard quality. All risks and liabilities arising from handling, storage and use of products, as well as compliance with applicable legal restrictions, rests with the user. In any case, all liability for damage or loss is only for the materials supplied by our company.

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